OSCAR Production Group is a leading manufacturer of high quality heat and corrosion resistant tube and pipe from titanium alloys, nickel alloys and stainless steels. OSCAR Production Group was founded on the manufacturing and technical facilities of the Tube Drawing Workshop No. 4 (TDV-4) of the original Kiepulp All-Ukrainian Plant (NTZB) in Ukraine, which was built in 1935. In 1976 TDV-4 plant started to specialize in the cold forming technology (cold rolling and cold drawing), production of high-tech tube and pipe for the Nuclear, Aerospace, Shipbuilding and Defence industries.

Among OSCAR Production facility there is a huge 1.4 million sq. feet plant, equipped with 60 units of rolling equipment such as 10 cold pilger mills, 41 tube rolling mills of roller design and 9 drawing mills. All products are manufactured according to International and Domestic standards and specifications EN, DIN, ASTM, ASME. AMS. OSCAR Quality management system is certified in accordance with ISO 9001:2008, EN 9100:2009, PED 97/23/EC, AD 2000-Merkblatt W0 by TÜV Thuringen, EN ISO 9100:2009 by TÜV NORD and VKL-TEST national certification center in Ukraine, UKRSEPRO system, according to DSTU ISO 9001:2009.

COLD DRAWN SEAMLESS TUBES
0.01" - 5.23" OD (0.3 - 133.0 mm OD)
0.003" - 0.599" WT (0.08 - 15.0 mm WT)
NPS 1/8" - 4" SCH 5, 10, 40, 80

COLD DRAWN SEAMLESS MULTILAYER TUBES
0.63" - 2.99" OD (16.0 - 76.0 mm OD)
0.005" - 0.009" WT of individual layer (0.16 - 0.25 mm)

COLD DRAWN SEAMLESS RIBBED TUBES
0.31" - 1.97" OD (8.0 - 50.0 mm OD)
0.015" - 0.099" WT (0.4 - 2.5 mm WT)

EXREMELY THIN WALLED TUBES

HOT PRESSED TUBES & PIPES
2.4" - 1.97" OD (60.0 - 50.0 mm OD)
0.27" - 0.79" WT (7.0 - 20.0 mm WT)

ROUND BARS
0.78" - 3.6" OD (20.0 - 90.0 mm OD) from titanium, nickel alloys and stainless steels

STAINLESS STEEL GRADES
TP304, TP316, TP321, TP347, TP410, 08X18H10T, 10X17H13M2T and others*

TITANIUM ALLOYS
Gr.1, Gr.2, Gr.3, Gr.5, Gr.9, Gr.9 ELI (Gr.23), BT1-6, TT-1M, TT-7M and others*

NICKEL ALLOYS
Incoloy 800/800H/825, Inconel 600/625, Alloy 59, Alloy 718, IN 648, IN 435 and others*

* Other grades are available according to the Standard Specifications (see www.oscar-tube.com.ua)